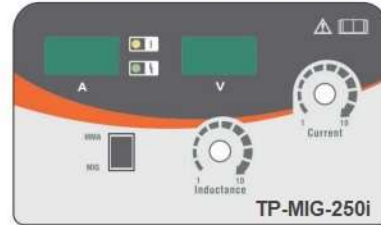


Tech Pro[®]

[AN ISO 9001 : 2008 & 14001 : 2004 CERTIFIED COMPANY]



MIG WELDING MACHINE (INVERTER TYPE)



MODEL : TP-MIG-250i

DIGITAL DISPLAY METER, SEPERATE WIRE FEEDER EASY TO OPERATE, WELDING CABLE CAN EXTENDED, 15 KG SOLDER WIRE SPOOL.

FEATURES :

- Inverter IGBT.
- Quick response for spot welding.
- Portable with light weight.
- Digital display for current and voltage.
- Concise and user-friendly panel.
- Unique design of wire feeder.

TECHNOLOGY PROMOTERS (I) PRIVATE LIMITED

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COMPLETE SOLUTION FOR WELDING & PLASMA CUTTING

SPECIFICATION :

- MIG / MAG/ MMA
- Gas / Gasless FCAW
- Built-in hot start
- Built-in arc force
- Inductance knob
- O.C & O.H protection
- Inching
- Slow-feeding
- Euro connection
- 2 track / 4 track

TECHNICAL DATA :

<u>DESCRIPTION</u>	<u>TP - MIG - 250i</u>
INPUT POWER SOURCE	415 V,± 15%, AC, 3 PH, 50/60 HZ
RATED INPUT CURRENT	12.7 A
RATED INPUT POWER CAPACITY	8.4 KVA
MMA OUTPUT CURRENT RANGE	20-220 A
MIG OUTPUT CURRENT RANGE	30-250 A
WIRE SPEED	1.5-15 M/MIN
NO LOAD VOLTAGE	52 V
RATED DUTY CYCLE (%) @ 40 C	40
WIRE DIAMETER	0.8 / 1.0 MM
EFFICIENCY	85 %
POWER FACTOR	0.90
PROTECTION CLASS	IP 23
INSULATION CLASS	H
DIMENSIONS	502 X 217 X 381 MM
WEIGHT	16 KG

ACCESSORIES :

- 3 M Torch
- 300 A clamp - 25 mm cable 1 m
- 2 m Hose
- 1 pc quick plug
- 36 V CO2 regulator with heater